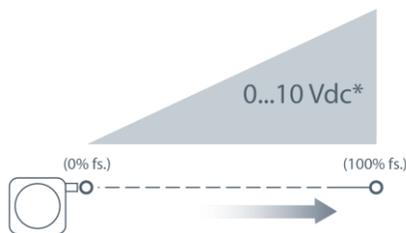


*50-inch range model, dimensions may differ for other ranges

Based on Celesco's original string pot design dating back to the late 1960's, the PT510 has become a standard throughout the years for literally thousands of applications including aircraft structural testing, hydraulic cylinder control, valve stem opening, and factory automation.

Available in full stroke ranges up to 100-inches, the PT510 provides a regulated voltage feedback signal linearly proportional to the position of its traveling stainless steel measuring cable. Output signal options include 0-5 and 0-10 vdc.



*Additional Output Options: 0...5, -5...+5, -10...+10 Vdc

PT510

Cable Actuated Sensor Instrument Grade • 0..5 Vdc / 0..10 Vdc

Absolute Linear Position • Classic Stringpot Design

Stroke Range Options: 0–2 to 0–100 inches

Powder Painted & Anodized Aluminum Enclosure

Industrial Automation & Testing Applications

General

Full Stroke Range Options	0-2 to 0-100 inches
Output Signal	0...5, 0...10 VDC
Accuracy	± 0.15% - ±0.28% (see ordering information)
Repeatability	± 0.05% full stroke
Resolution	essentially infinite
Measuring Cable	.019-inch dia. nylon-coated stainless steel rope
Enclosure Material	powder-painted and anodized aluminum
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Retraction	see ordering information
Acceleration	
Weight	2 lbs. max.

Electrical

Input Voltage	see ordering information
Input Current	10 mA maximum
Output Impedance	1000 ohms
Maximum Load	5000 ohms
Signal Adjustment, Zero	from factory set zero to 50% of full stroke range
Signal Adjustment, Span	to 50% of factory set span

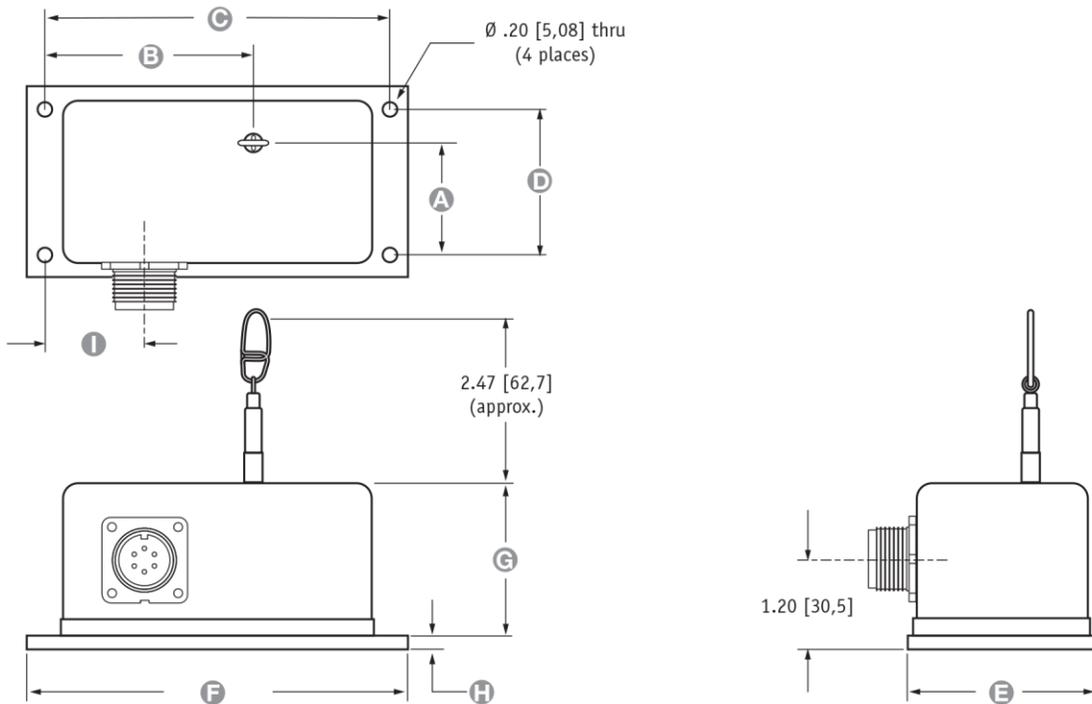
Environmental

Enclosure	IP50, NEMA 1
Operating Temperature	-40° to 200°F (-40° to 90°C)
Vibration	up to 10 g to 2000 Hz maximum

PT510

Instrument Grade • 0..5 Vdc / 0..10 Vdc

Fig. 1 - Outline Drawing:



ALL DIMENSIONS ARE IN INCHES [MM] • tolerances are ±0.02 in. [±0.5mm]

Range	A	B	C	D	E	F	G	H	I
2", 10", 20"	1.34 [34,0]	4.00 [101,6]	7.00 [177,8]	2.00 [50,8]	2.63 [66,8]	7.50 [190,5]	2.10 [53,3]	.16 [4,1]	1.37 [34,8]
5", 25", 50"	1.83 [46,5]	4.00 [101,6]	7.00 [177,8]	2.00 [50,8]	2.63 [66,8]	7.50 [190,5]	2.10 [53,3]	.16 [4,1]	1.37 [34,8]
15", 30"	1.56 [39,6]	4.00 [101,6]	7.00 [177,8]	2.00 [50,8]	2.63 [66,8]	7.50 [190,5]	2.10 [53,3]	.16 [4,1]	1.37 [34,8]
40"	1.64 [41,6]	4.00 [101,6]	7.00 [177,8]	2.00 [50,8]	2.63 [66,8]	7.50 [190,5]	2.10 [53,3]	.16 [4,1]	1.37 [34,8]
60"	2.16 [54,9]	4.19 [106,4]	7.00 [177,8]	2.37 [60,2]	3.25 [82,5]	7.50 [190,5]	2.60 [66,0]	.19 [4,8]	1.37 [34,8]
75"	2.45 [62,2]	4.38 [111,3]	6.75 [171,4]	2.50 [63,5]	3.63 [92,2]	7.50 [190,5]	2.86 [72,6]	.19 [4,8]	1.37 [34,8]
100"	3.10 [78,7]	4.19 [106,4]	7.38 [187,5]	3.00 [76,2]	4.25 [108,0]	8.00 [203,2]	3.79 [96,3]	.19 [4,8]	3.69 [93,7]

Ordering Information

Model Number:

PT510 - - - - - - - -

order code: **R** **A** **B** **C** **D** **E** **F** **G**

Sample Model Number:

PT510 - 0025 - 111 - 1110

- R** range: 25 inches standard - 5 oz.
- A** measuring cable tension: standard - 5 oz.
- C** cable exit: top
- E** output signal: 0..10 VDC
- F** electrical connection: 6-pin plastic connector

Full Stroke Range:

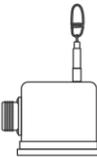
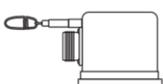
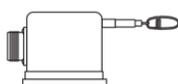
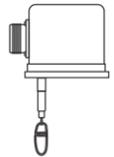
R order code:	0002	0005	0010	0015	0020	0025	0030	0040	0050	0060	0075	0100
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50 in.	60 in.	75 in.	100 in.
accuracy (% of f.s.):	0.28%	0.28%	0.18%	0.18%	0.15%	0.18%	0.15%	0.15%	0.15%	0.15%	0.15%	0.15%
potentiometer cycle life*:	2.5 x 10 ⁶	2.5 x 10 ⁶	5 x 10 ⁵	2.5 x 10 ⁵								

*-1 cycle is defined as the travel of the measuring cable from full retraction to full extension and back to full retraction

Measuring Cable Tension:

	1			H		
	standard tension			high tension		
	tension, ±20%		max acceleration	tension, ±40%		max acceleration
2, 10, 20 inch range:	12 oz.	•	11 g	65 oz.	•	53 g
5, 25, 50 inch range:	5 oz.	•	2 g	26 oz.	•	11 g
15, 30 inch range:	8 oz.	•	3 g	43 oz.	•	23 g
40 inch range:	6 oz.	•	4 g	33 oz.	•	16 g
60 inch range:	13 oz.	•	4 g	22 oz.	•	8 g
75 inch range:	10 oz.	•	3 g	31 oz.	•	12 g
100 inch range:	13 oz.	•	5 g	52 oz.	•	20 g

Measuring Cable Exit:

C order code:	1	2	3	4
	top exit (see fig. 1)	front exit*	rear exit*	bottom exit*
				

*—note: dimensions for optional cable exits not controlled on this datasheet, please contact factory

Sensing Circuit:

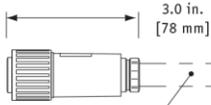
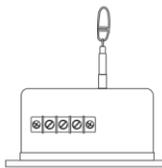
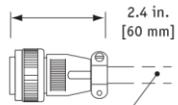
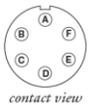
B order code:	1	2	3	4
output signal options:	0...10 VDC 	0...5 VDC 	10...0 VDC 	5...0 VDC 
input voltage:	14.5 - 40 vdc	10.5 - 40 vdc	14.5 - 40 vdc	10.5 - 40 vdc

Example:

ordercode = 1 = 0...10 vdc

 = 0 vdc  = 10 vdc

Electrical Connection:

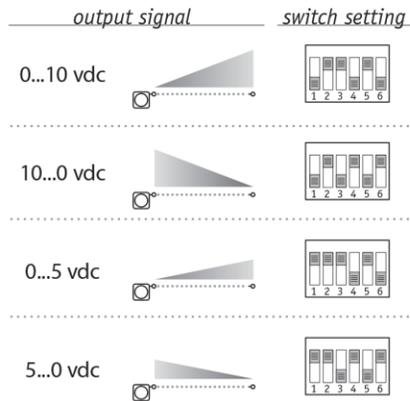
F order code:	1	2	3	4
	6-pin plastic connector with mating plug	terminal strip	6-pin metal connector with mating plug	25-ft. instrumentation cable 24 AWG, shielded
	 3.0 in. [78 mm]		 2.4 in. [60 mm]	
	1/2 - 5/16" [14 - 8 mm] cable dia. 16 AWG max conductor size connector: MS3102E-14S-6P mating plug: MS3106E-14S-6S		3/8-in. [9 mm] max cable dia. 16 AWG max conductor size connector: MS3102E-14S-6P mating plug: MS3106E-14S-6S	25 ft. x 0.2-in. dia. [7,5 M x 5 mm dia.] 24 AWG, shielded
	6-pin mating plug: pin signals A input voltage B output signal C common	Terminal Strip: terminal signals 1 input voltage 2 output signal 3 common		25-ft. instrumentation cable: color code signals RED input voltage BLACK output signal GREEN common
	 contact view			

PT510

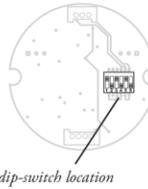
Instrument Grade • 0..5 Vdc / 0..10 Vdc

Output Signal Selection

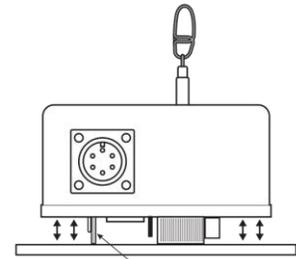
The output signal direction can be reversed at any time by simply changing the dip-switch settings found on the internal signal board. After the settings have been changed, adjustment of the Zero and Span trimpots will be required to precisely match signal values to the beginning and end points of the stroke.



signal board



dip-switch location



internal dip switches & signal board

To gain access to the signal board, remove the two 4-40 screws on top and lift up cover.



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